

Claim 12 (amended). An article of manufacture comprising a wood composite and a high pressure laminate, wherein the wood composite is boned to the high pressure laminate using a foamed adhesive comprising at least one polyvinyl acetate emulsion.

A1  
Claim 13 (amended). The article of claim 12 where the foamed adhesive is foamed to from about 20 to about 60% by volume.

Claim 14 (amended). The article of claim 12 wherein the foamed adhesive comprises a blend of at least two polyvinyl acetates.

A2  
Claim 17 (amended). The article of claim 16 wherein the foamed adhesive further comprising an additive selected from the group consisting of a surface active agent, a defoamer, a preservative and a UV indicator.

A3  
Claim 21 (new). The article of claim 14 wherein the foamed adhesive comprise at least one polyvinyl acetate prepared by batch polymerization and at least one polyvinyl acetate prepared by continuous polymerization.

Claim 22 (new). The article of claim 12 wherein the foamed adhesive comprises from about 55 to about 85% of said at least one polyvinyl acetate and from about 5 to about 20% of a filler.